

## Patent claims

1. A method for producing a trim article (1), in which the interspace between a sheet-like decorative material (5) and a carrier (3) is foam-filled,  
5 characterized in that, during foaming, the decorative material (5) is pressed sealingly onto the interior-side surface of the carrier (3) so as to run around the region to be foam-filled.
- 10 2. The method as claimed in claim 1, characterized in that the decorative material (5) is produced, before foaming, by the solidification of a liquid polymer sprayed into the foaming mold.
- 15 3. The method as claimed in claim 2, characterized in that foaming takes place before the complete solidification of the polymer.
4. The method as claimed in claim 1, characterized in that the decorative  
20 material (5) is introduced separately into the foaming mold.
5. The method as claimed in one of claims 1 to 4, characterized in that the discharge of the air to be displaced during foaming takes place through  
25 the foam-tight, but, at least in regions, not gas-tight structure of the carrier (3).

6. The method as claimed in claim 5, characterized in that, the carrier (3) is gas-sealed in regions by the local compression of an intrinsically gas-impermeable unprocessed part before introduction into the foaming die.

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7. The method as claimed in one of the preceding claims, characterized in that, the pressing zone (7) serving for sealing off makes a permanent materially integral connection between the decorative material (5) and the carrier (3).

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8. The method as claimed in claim 7, characterized in that, the pressing zone (7) serving for sealing off forms a tearing edge along which the decorative material (5) located outside the foamed region is removed.

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9. A trim article (1), in particular the interior of a motor vehicle, with a carrier (3), with a sheet-like decorative layer (5) and with a foam layer (6), arranged between them, characterized in that the trim article (1) has a gas-tight pressing zone (7) which runs around the foam layer (6) and in which the decorative material (5) is connected directly to the interior-side surface of the carrier (3).

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25 10. The trim article as claimed in claim 10, characterized in that the decorative layer (5) consists of a polymeric spray-on skin (13) consisting particularly of polyurethane.

11. The trim article as claimed in claim 10, characterized in that the decorative layer (5) consists of a sheet-like semifinished product consisting particularly of a plastic film.

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12. The trim article as claimed in claim 11 or 12, characterized in that the decorative layer (5) is essentially gas-impermeable.

10 13. The trim article as claimed in one of claims 9 to 12, characterized in that the carrier (3) is, at least in regions, gas-permeable but foam-impermeable.

15 14. The trim article as claimed in claim 13, characterized in that the carrier has gas-permeable zones (10) compressed to a lesser extent and highly compressed gas-impermeable zones (9).

20 15. The trim article as claimed in claim 14, characterized in that the carrier (3) consists of a fiber/resin pressed article, in particular of resin-bound flax fibers and/or sisal fibers.